

ShadeSystem 2K Sealer

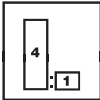
ShadeSystem 2K Sealer is a super productive primer sealer that offers a variable gray shade intermix system, excellent flow and leveling, excellent color holdout and medium build to fill many small surface imperfections. ShadeSystem 2K Sealer can be topcoated 15-30 minutes after application, nib sanded after 20-30 minutes if needed.

Part #	Description	Size
8321	S1 ShadeSystem 2K Sealer White	Gallon
8322	S1 ShadeSystem 2K Sealer White	Quart
8324	S4 ShadeSystem 2K Sealer Gray	Gallon
8325	S4 ShadeSystem 2K Sealer Gray	Quart
8327	S7 ShadeSystem 2K Sealer Black	Gallon
8328	S7 ShadeSystem 2K Sealer Black	Quart
8124	ShadeSystem Sealer Activator	Quart
8125	ShadeSystem Sealer Activator	1/2 Pint



Substrates

Fully Cured Finishes: Finish sand with 400-600 grit paper.
 Steel, Galvanized & Aluminum: Pre Coat with Super Etch or Etch Fill Self Etching Primer
 Fiberglass & SMC: Finish sand with 400-600 grit paper


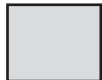
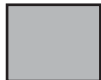






Mixing

4 Parts Sealer
 1 Part Activator

Recommended Shade:

Color Type:

S1	S2	S3	S4	S5	S6	S7
						
No Mix 8321/8322 Whites Lt Yellow Sivers	2 parts S1 1 part S4 Lt Red Lt Green Lt Blue Lt Brown Med Yellow	1 part S1 2 parts S4 Med Red Med Green Med Blue Med Brown Med Dk Silver	No Mix 8324/8325 Med Dk Red Med Dk Green Med Dk Blue Med Dk Brown Charcoal Silver	2 part S4 1 part S7 Dk Red Dk Green Dk Blue Dk Brown Dk Charcoal Silver	1 part S4 2 parts S7 Dk Red Dk Green Dk Blue Dk Brown	No Mix 8327/8328 Black Very Dk Red Very Dk Green Very Dk Blue Very Dk Brown

Set Up Tech Info



Tip/Needle: 1.3mm to 1.5mm
 Spot Air Pressure: 35 - 45 psi / HVLP 5 to 10 psi at cap
 Overall Air Pressure: 45 - 55 psi / HVLP 5 to 10 psi at cap
 Film Build: 1-1.5 mils / full wet coat
 Coverage (@ 1 mil) 548 sq. ft. @ 1 mil



Application

Apply 1 medium wet coat using 35-45 psi at the gun. Allow 15-30 min. flash before topcoating.



Drying

Topcoat 15-30 minutes
 Recoat 30 minutes
 Sand Time 20-30 minutes



Physical Data

Volume Solids RTS 34.1%
 Pot Life: 2 hours
 VOC RTS: 4.6 lbs/gallon



Master Tips

Film build, temperature, and humidity will affect dry times. Do not use accelerator or fish eye eliminator in this product.