

Equipment & Implement Enamels

GALLON	AEROSOL	
6401G	6401	Black Gloss
6476G	6476	White Gloss
6406G	6406	Silver Aluminum
6499G	6499	New Caterpillar Yellow
6487G	6487	Old Caterpillar Yellow (light)
6431G	6431	Harvester Red
6461G	6461	John Deere Yellow
6443G	6443	John Deere Green
6435G	6435	Ford Blue
6409G	6409	Ford Gray
6455G	6455	Allis Chalmers Orange
6463G	6463	School Bus Yellow
6412G	6412	Low Gloss Black
6471G	6471	Massey Ferguson Red
6402G	6402	Red Primer
6400G	6400	Gray Primer



Substrates

- Fully cured finishes - Sand with 240 - 320 grit paper
- Steel - Sand with 80 - 180 grit & prime with Equipment & Implement Primer



Mixing

- Reduction is not required. If reduction is preferred, reduce with VM&P Naphtha (for spray applications) or Mineral Spirits (for brushing or rolling applications) at a 16:1 ratio.



Set Up Tech

Tip/Needle:	1.4mm to 1.6mm
Spot Air Pressure:	35 - 45 psi / HVLP 5 to 10 psi at cap
Overall Air Pressure:	45 - 55 psi / HVLP 5 to 10 psi at cap
Coverage	500 sq ft /gallon @ 1 mil



Application

Product can be rolled, brushed, airless or compressed air sprayed. Apply 2 - 3 coats until sufficient coverage or hiding is achieved. Allow each coat to become hand slick before additional coats are applied.



Drying

Dries to the touch in 4 to 6 hours.
Pot Life: Indefinite if sealed



Physical Data

VOC RTS	< 3.5 lb./gallon
Humidity Resistance	Very good
Salt Spray Test	Very good



Master Tips

Do not apply in direct, hot sunlight. Surface & air temperature should be between 40-90°F during application and dry time. Catalyzation is not recommended.