

## Super Etch

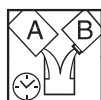
Super Etch is designed to be used as a pre-treatment coating that etches into the repair substrate and offers a base that promotes the adhesion of additional primers or sealers. Applied to properly prepared steel, aluminum, galvanized & zinc coatings, Super Etch will provide outstanding corrosion resistance and promote adhesion. Pre-treating with Super Etch is especially beneficial when using waterborne primers over aluminum and steel substrates. Product color: Transparent Olive Green

<b>Part #</b>	<b>Description</b>	<b>Size</b>
<b>8462</b>	<b>Super Etch Primer</b>	<b>Quart</b>
<b>8162</b>	<b>Super Etch Catalyst</b>	<b>Quart</b>



### Substrates

- Steel, Galvanized & Aluminum - Sand with 80 - 180 grit paper
- Always clean surface prior to application with 5900 or 5910 wax & grease remover.



### Mixing

- 1 Part Super Etch Pre-Treatment Coating
- 1 Part Super Etch Catalyst
- Induction Period - 5 minutes stirred



### Set Up Tech Info

Tip/Needle:	1.3mm to 1.5mm
Spot Air Pressure:	35 - 45 psi / HVLP 5 to 10 psi at cap
Overall Air Pressure:	45 - 55 psi / HVLP 5 to 10 psi at cap
Viscosity (#2 Zahn)	16 - 18 seconds
Film Build:	0.3 - 0.4 mils DFT
Coverage:	83 sq. ft. @ 1 mil



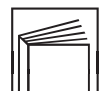
### Application

- Apply 1 medium wet coat to provide excellent adhesion promotion and corrosion resistance. Product is not designed to fill sand scratches or minor imperfections.



### Drying

Sand Time	Sanding is not recommended
Recoat	30 minutes cure time before recoating with additional primers or sealers. Recoat within 4 hours, beyond 4 hours, lightly scuff and reapply 1 coat of Super Etch.
Pot Life	24 hours - product should be stored in plastic container



### Physical Data

Volume Solids RTS:	5.2%
VOC RTS:	6.2 lb./gallon
Humidity Resistance:	Excellent
Salt Spray Test:	Excellent



### Master Tips

Primer or sealer must be applied before color coat. Do not directly top coat with color. Application should be a single wet coat, do not use as a filling primer. If not recoated with primer or sealer within 4 hours, lightly scuff and reapply 1 coat of Super Etch before applying additional primers or sealers. Do not apply over lacquer products.