

EuroClear

Formulated and designed for applications that require the premier gloss and depth that only European clears deliver. EuroClear is a premium appearance product that exhibits flow and leveling second to none for a glass like finish in either air dry or forced dry conditions. EuroClear exhibits excellent weathering, stone chip & abrasion resistance. Color: Water White



Part #	Description	Size
9050	<i>EuroClear</i>	5 liter
9060	<i>FAST EuroClear Catalyst</i>	2.5 liter
9070	<i>MEDIUM EuroClear Catalyst</i>	2.5 liter
9085	<i>SLOW EuroClear Catalyst</i>	2.5 liter



Substrates

Apply over basecoats, catalyzed enamels or urethanes. Follow basecoat mfg prep recommendations.



Mixing

(5 liters EuroClear to 2.5 liters of Catalyst)
 2 parts EuroClear
 1 part EuroClear Catalyst
 Up to 10% urethane reducer can be added if desired.



Set Up Tech Info

Tip/Needle: 1.3mm to 1.5mm
 Spot Air Pressure: 35 - 45 psi / HVLP 5 to 8 psi at cap
 Overall Air Pressure: 45 - 55 psi / HVLP 6 to 10 psi at cap
 Viscosity: #2 Zahn 27-30 seconds
 Film Build: 1 - 1.4 mils per full wet coat
 Coverage: 685 sq. ft. @ 1 mil / gallon



Application

Apply 2-3 full wet coats with 10-15 minutes flash between coats.



Drying

Air Dry
 Dust Free 15-20 min
 Tack Free 30-45 min
 Sand Time 16-24 hours
 Recoat 16-24 hours
 Pot Life 2-4 hours
Force Dry - Purge for 15 to 20 minutes, 40 minutes at 140° F.
 Sand 1 hour after cool down
 Recoat 1 hour after cool down



Buffing

If necessary, sand with 1500 or finer grit paper after 16 hours. Buff with appropriate compound after 24 hours. Buffing is easiest when done within the first 48 hours following application.



Physical Data

Volume Solids RTS 41.5 - 43.5%
 Pot Life: 2-4 hours
 VOC RTS: 4.2 lb./gallon
 Humidity Resistance: Excellent
 Salt Spray Test: Excellent



Master Tips

If problem occurs during application, painter must get a minimum of 2 coats on vehicle before stopping for repair or additional recoat. Allow to dry overnight, then scuff before primer, color or clear application. Retard in extreme heat or humidity. Accelerate in shop temps below 70°F.