

## Quick Spot Clear

Quick Spot Urethane Clear is designed for fast curing spot and panel repairs, especially in cooler temperature environments. Quick Spot is very fast, buffs quickly and easily for quick delivery and great productivity. Mix Ratio 4:1

Part #	Description	Size
8910V	Quick Spot Urethane Clear	Gallon
8914V	Quick Spot Urethane Clear	Quart
8185V	Urethane Clear Catalyst Normal	Quart
8183V	Urethane Clear Catalyst Normal	Half Pint
8186V	Urethane Clear Catalyst Slow	Quart
8184V	Urethane Clear Catalyst Slow	Half Pint



### Substrates

Apply over basecoats, catalyzed enamels or urethanes. Follow basecoat prep recommendations.



### Mixing

4 part Quick Spot Clear  
1 part Urethane Clear Catalyst



### Set Up Tech Info

Tip/Needle:	1.3mm to 1.5mm
Spot Air Pressure:	35 - 45 psi / HVLP 5 to 10 psi at cap
Overall Air Pressure:	45 - 55 psi / HVLP 5 to 10 psi at cap
Viscosity: #2 Zahn	18 - 21 seconds
Film Build:	1.0 - 1.5 mils / full wet coat
Coverage (@ 1 mil)	698 sq. ft. @ 1 mil



### Application

Apply 1 medium coat followed by 1 full wet coat, 5-10 min. flash w/8185V, 10-15 min. flash w/8186V.



### Drying

Air Dry	w/8185V Panel(normal)	w/8186V Overall (slow)
Dust Free	10 min	15 min
Tack Free	15 min	17 min
Sand Time	2-5 hours	4-7 hours
Recoat	12 hours	12 hours
Pot Life	30 min	1 hour
<b>Force Dry - Purge for 15 to 20 minutes, 30 minutes at 140° F.</b>		
Sand	after cool down	after cool down
Recoat	after cool down	after cool down



### Buffing

If necessary, sand with 1500 or finer grit. Buff with appropriate compound. Buffing is easiest when done within the first 12 hours following application.



### Physical Data

Volume Solids RTS	43.8%
Pot Life:	30 minutes to 1 hour
VOC RTS:	Less than or equal to 4.2 lb./gallon
Humidity Resistance:	Excellent
Salt Spray Test:	Excellent



### Master Tips

Always apply a minimum of two coats. Up to a 1/2 oz of accelerator may be added to reduced quart in cold environments, except when using 8185V. Clean spray equipment immediately! Do not use this clear as an "overall" clear. It is designed as a spot and panel clear. Buff within 12 hours of application.