

Fast Prime

Fast Prime is an extremely versatile, high build primer surfacer that's ready to sand in 45 minutes. Fast Prime offers excellent corrosion resistance and adhesion to bare metal. Use Fast Prime as the primer of choice when you're looking for a production oriented primer surfacer. Color: GRAY



Part #	Description	Size
8474	Fast Prime Primer Surfacer	Gallon
8475	Fast Prime Primer Surfacer	Quart
8174	Fast Prime Activator	Quart
8175	Fast Prime Activator	1/2 Pint



Substrates

- Fully cured finishes - Sand with 240 - 320 grit paper
- Steel, Galvanized & Aluminum - Sand with 120-220 grit paper
- Always clean surface prior to application with 5900 or 5910 wax & grease remover.



Mixing

4 Parts FAST PRIME Primer Surfacer
1 Part FAST PRIME Activator



Set Up Tech Info

Tip/Needle: 1.3mm to 1.5mm
 Spot Air Pressure: Conventional 35 - 45 psi / HVLP 5 to 10 psi at cap
 Overall Air Pressure: Conventional 45 - 55 psi / HVLP 5 to 10 psi at cap
 Viscosity (#2 Zahn) 23-24 seconds
 Film Build: 1.3-1.5 mils per full wet coat
 Coverage: 545 sq. ft. @ 1 mil



Application

Apply 2 to 3 full wet coats to provide excellent adhesion, corrosion resistance, and fill imperfections. Allow 5 to 10 minutes between coats.



Drying

Sand Time 45 minutes. Final block with 600 grit or finer.
 Recoat 45 minutes cure time before recoating with primer or sealer.
 Topcoat 45 minutes cure time before topcoating with color.
 Pot Life 2-4 hours



Physical Data

Weight Solids RTS: 53.3%
 VOC RTS: 4.8 lb./gallon
 Humidity Resistance: Excellent
 Salt Spray Test: Excellent



Master Tips

Heavier coats should be allowed additional cure time before sanding or the application of additional primers, sealers or topcoats. In high heat conditions (above 85°F), it is recommended that you drop your air pressure to 20-25 lbs to help slow the curing process. Large panels of bare metal should be precoated with a self etching primer for maximum adhesion and corrosion protection. Do not accelerate or add fish eye eliminator.